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## Hydraulic Vapor Recovery Compressor HVR100-1020

## **Specifications & Performance**

COMPRESSOR				
Type Hydraulic drive low speed reciprocating compressor				
Capacity Control	Automatic by PLC, 100% turndown			
Wiring	Class 1 Division 2 Hazardous Location			
Piping	SA-106B Threaded Spools			
Compression Cylinder	2 x 1020 Cylinders			
Max Discharge Pressure	1100 psi std / 1500 optional	7584 kPa / 10342 optional		
Max ΔP	190 psi	1310 kPa		
Max Design Discharge Temperature	400°F	204°C		
Max Geometric Displacement	224 mcf/d	6343 m³/day		
Max Continuous Liquid Flow: 2-Phase	396 bbl/d	63 m <sup>3</sup> /day		

HYDRAULIC POWER PACK			
Driver	100 hp 3 phase TEFC electric motor		
Pump	98.3 cc Double vane pump		
Hydraulic Oil Filter	7 Micron		
Oil Capacity	90 gal / 340 L		
Cooling	Electric fan, <u>bar</u> and plate type cooler		
Oil Temperature Control	Automatic warm-up, air intake louver, cold-start protection		
Wiring	General Purpose (remote from compressor)		

CONTROLS AND INSTRUMENTATION			
System Control	PLC with data logging		
Readout	Web browser HMI interface, optional multifunction LCD display		
SkyView Remote Monitoring	Cellular callout for operating conditions, alarms, shutdowns		

WEIGHTS AND DIMENSIONS				
Weight	9500 lbs	4309 kg		
Dimensions (L x W x H)	240" x 86" x 91"	610 cm x 218 cm x 231 cm		
Inlet Connector	3" #150 Flange			
Discharge Connector	2" #150 Flange (Optional #300 Flange)			

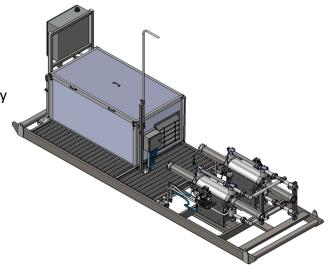
ALARMS AND SHUTDOWNS					
	Alarm	Shutdown			
Suction Pressure Low	✓				
Discharge Pressure High	✓				
Differential Pressure High	✓				
Discharge Temperature High	✓				
Hydraulic Oil Temperature Low	✓				
Hydraulic Oil Temperature High	✓	✓			
Hydraulic Oil Leak	✓	✓			
Hydraulic Oil Usage	✓	✓			
Hydraulic Oil Level Low	✓	✓			
Hydraulic Oil Filter High ∆P	✓				
Motor Overload		✓			
ESD		✓			



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## **Key Features**

- ✓ Dual compression cylinders for maximum capacity
- ☑ Optional mono-skid design to optimize footprint and mobility
- ✓ Processes liquids in the compressors
- ✓ No operator setup or adjustment required
- ✓ Minimum moving parts for low maintenance
- ✓ Self-start / auto restart after power outage
- ☑ Cellular call system for instant notification
- ☑ Best-in-class reliability (>99.7% uptime)



HVR100-1020 (98.3cc Hydraulic Pump) Performance

	Discharge Pressure (Max △P 190 psi)								
	psi	25	50	75	100	125	150	175	200
	KPa	172	345	517	689	862	1034	1207	1379
	0	205	191	178	166	154	143	132	
	0	5.8	5.4	5.0	4.7	4.4	4.0	3.7	
	5	282	268	254	241	229	217	205	194
	34	8.0	7.6	7.2	6.8	6.5	6.1	5.8	5.5
	10	360	345	331	317	304	292	280	268
	69	10.2	9.8	9.4	9.0	8.6	8.3	7.9	7.6
	15	438	422	408	394	380	367	355	342
룉	103	12.4	11.9	11.6	11.2	10.8	10.4	10.1	9.7
ess	20	517	500	485	470	457	443	430	417
Suction Pressure	138	14.6	14.2	13.7	13.3	12.9	12.5	12.2	11.8
윤	25		578	562	547	533	519	506	493
s	172		16.4	15.9	15.5	15.1	14.7	14.3	14.0
	30		656	640	624	610	596	582	568
	207		18.6	18.1	17.7	17.3	16.9	16.5	16.1
	35		734	717	702	687	672	658	644
	241		20.8	20.3	19.9	19.5	19.0	18.6	18.2
	40		813	795	779	764	749	734	720
	276		23.0	22.5	22.1	21.6	21.2	20.8	20.4
	45		891	873	857	841	826	811	796
	310		25.2	24.7	24.3	23.8	23.4	23.0	22.5
	50			952	934	918	903	887	873
	345			27.0	26.4	26.0	25.6	25.1	24.7

Flow rates based on 100% gas fillage. Liquid volumes reduce gas throughput as a % of swept volume. Flow rates in mscf/d (e<sup>3</sup>m<sup>3</sup>/day). 15% correction factor applied to flow rates.

\*Our team will be pleased to assist you with ideal HVR sizing and configuration for your operation.



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